

ACME ENGINEERING

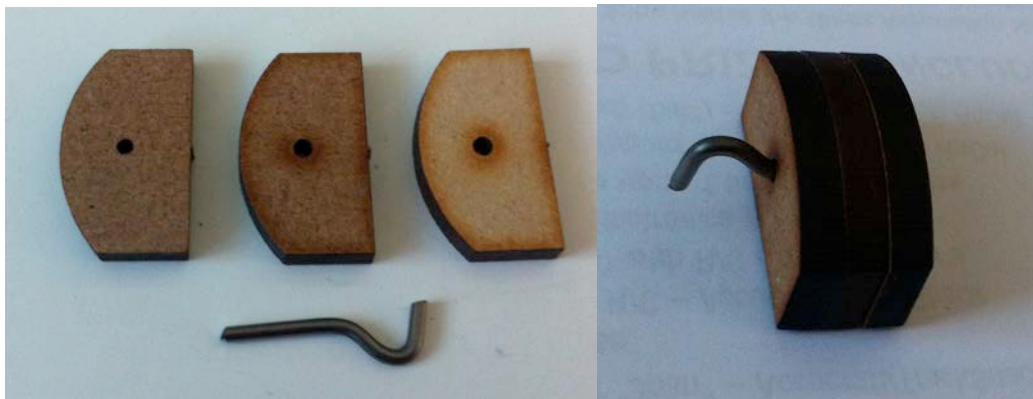
Bringing life to model engineering

Supplementary sheet, 7/8" scale couplings assembly instructions.

We currently supply two types of coupling. They are the, "Dumb buffer coupling," and the, "Penrhyn coupling." You can fit either type and if assembled correctly all will work together.

The, "Dumb buffer coupling."

This is assembled using three segments per coupling, which are glued together using the coupling pin as a locator. When assembled the coupling pin can be glued in place using super glue.



The Penrhyn coupling

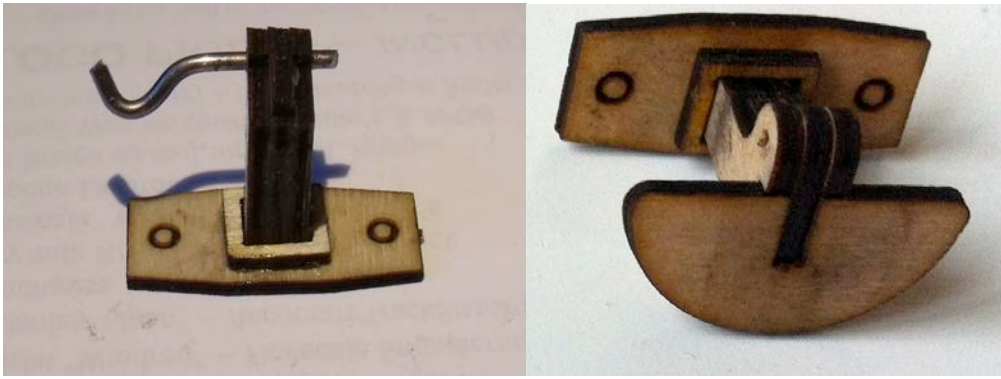
This is assembled using the fret provided, which contains the parts for two couplings. One set of parts is shown below.



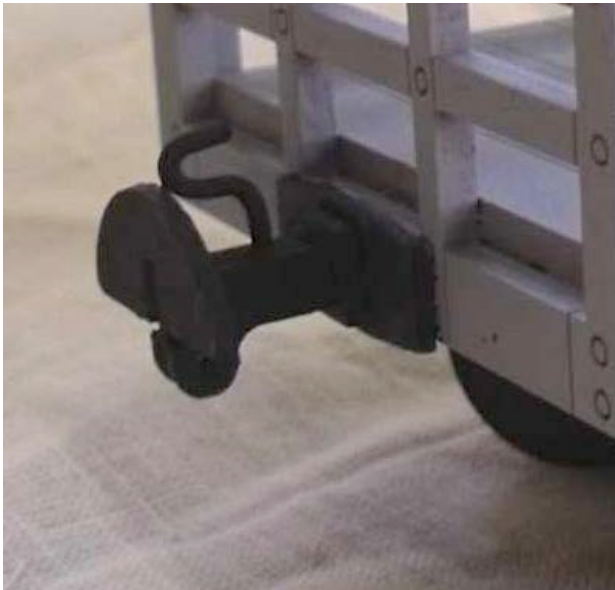
Glue the three coupling body parts together. **NOTE, one is longer than the other two and should be fitted in the middle.** Use one of the coupling pins from the dumb buffer coupling as a locator.

Glue in place the square collar and mounting flange as shown below.

Glue to the vehicle with the flat face of the coupling to the bottom.



I suggest that you may want to drill the body of the coupling and fit the hook from the dumb buffer coupling, as shown below.



Now that you've built one, your next will be easy. Have you seen our slate wagons, both in Ffestiniog and Penrhyn versions, plus the Penrhyn open workmens' coach?

If you have any questions or suggestions about our products and instructions, then we'd love to hear from you.

Thanks

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